

61 and (2) consists essentially of at least one member selected from the group consisting of starch derivatives having a basic repeating unit structure of $C_6H_{10}O_5$; viscous polysaccharides having a basic repeating unit structure of $C_6H_{10}O_5$; water-soluble cellulose derivatives having a basic repeating unit structure $C_6H_{10}O_5$, and water-soluble synthetic resins, wherein the amount of said surface active material is present in a range of 0.01 to 10% by weight based upon the weight of graphite material.
